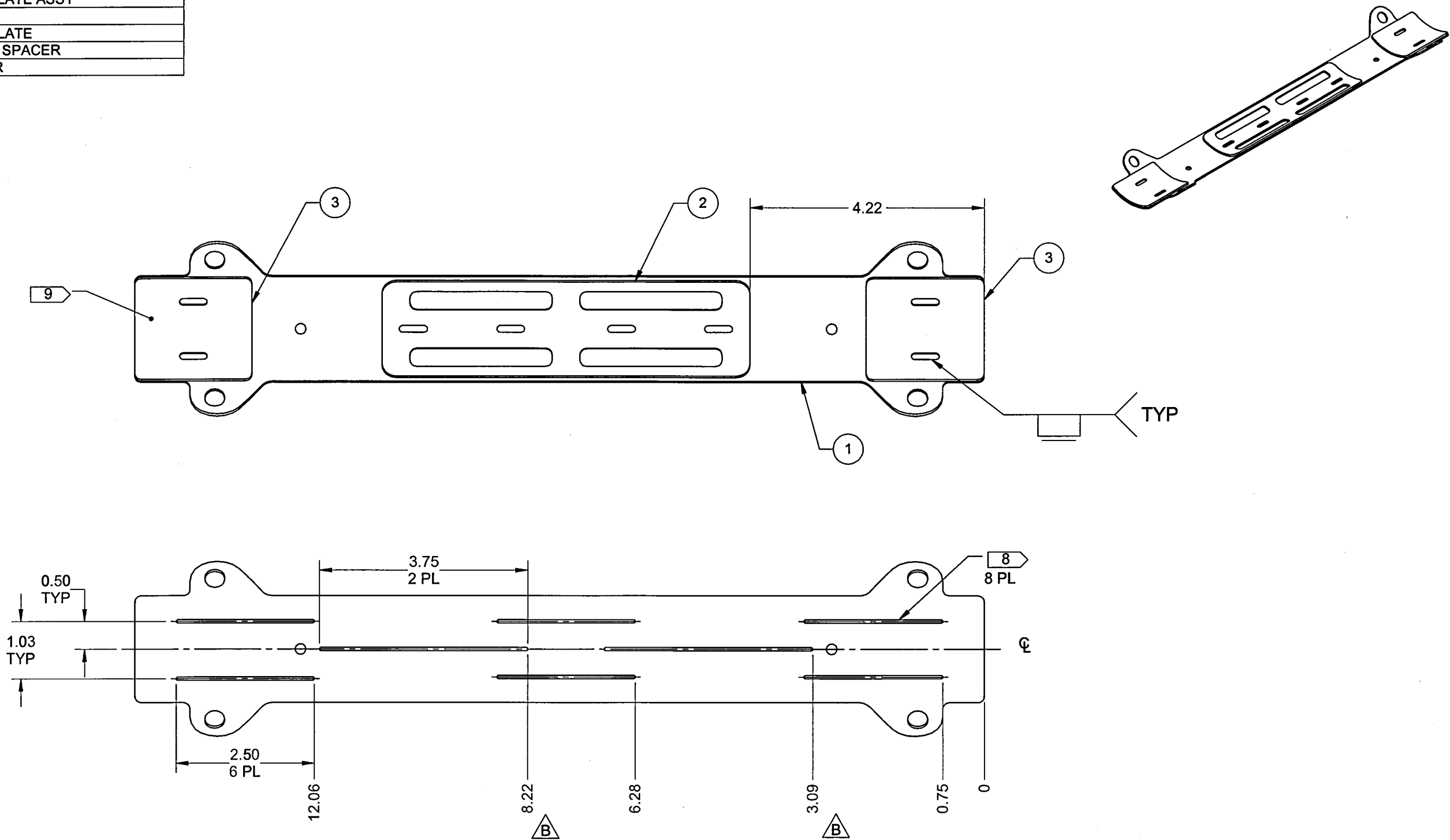


ITEM	QTY	P/N	DESCRIPTION
	-041		
	X	D5564-041	WEARPLATE ASSY
1	1	D5564-1	WEARPLATE
2	1	D5564-3	MIDDLE SPACER
3	2	D5564-5	SPACER



D5564-041 WEARPLATE ASSY

NOTES:

- 1) MATERIAL: N/A
- 2) FINISH: NONE
- 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
- 4) UNITS: INCHES UNLESS OTHERWISE NOTED
- 5) BREAK SHARP EDGES: 0.005 TO 0.010 MAX
- 6) IDENTIFICATION: PER DART QSI 044 6.1
- 7) WEIGHT: 0.78 lbs
- 8) BUILD UP HARD SURFACING 0.06 - 0.13 THICK USING 8259 ROD PER QSI 004 SECTION 4.5 (AUTOMATIC WELDING) OR BUILD UP HARD SURFACING 0.06 - 0.13 THICK USING 2059B ROD PER QSI 004 SECTION 4.1 (MANUAL WELDING)
- 9) COAT ENTIRE TOP (CONCAVE) SURFACE WITH TEXTURED COATING 0.02 - 0.04 THICK PER DART QSI 005 4.9

RELEASED

2018 JUL 30 NO
ECN 18-777

APPROVED

B	REVISED WELD BEAD LOCATION DUE TO HOLE INTERFERENCE (ZN B3-1, B5-1); REVISED SLOTS (ZN C5-4, C3-5)	VS	18.05.29
A	NEW ISSUE	VS	17.09.29
REV.	DESCRIPTION	BY	DATE
DESIGN	VS	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
DRAWN	VS		
CHECKED	WK	DRAWING NO.	REV. B
MFG. APPR.	DD	D5564	SHEET 1 OF 5
APPROVED	DSW	TITLE	SCALE
DE APPR.	DS	WEARPLATE	NTS
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D

D

C

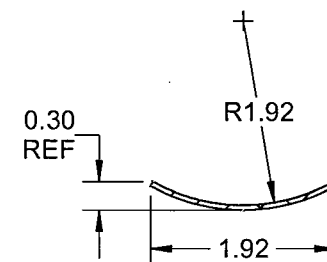
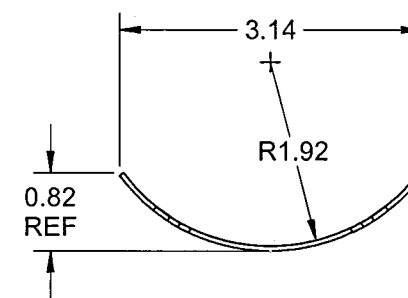
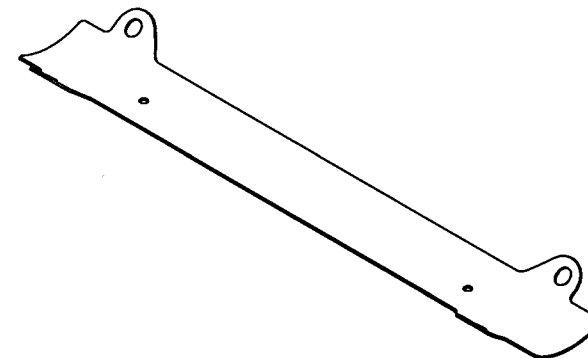
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B

B

A

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SECTION A-A
3 PL

D5564-1 WEARPLATE

RELEASED

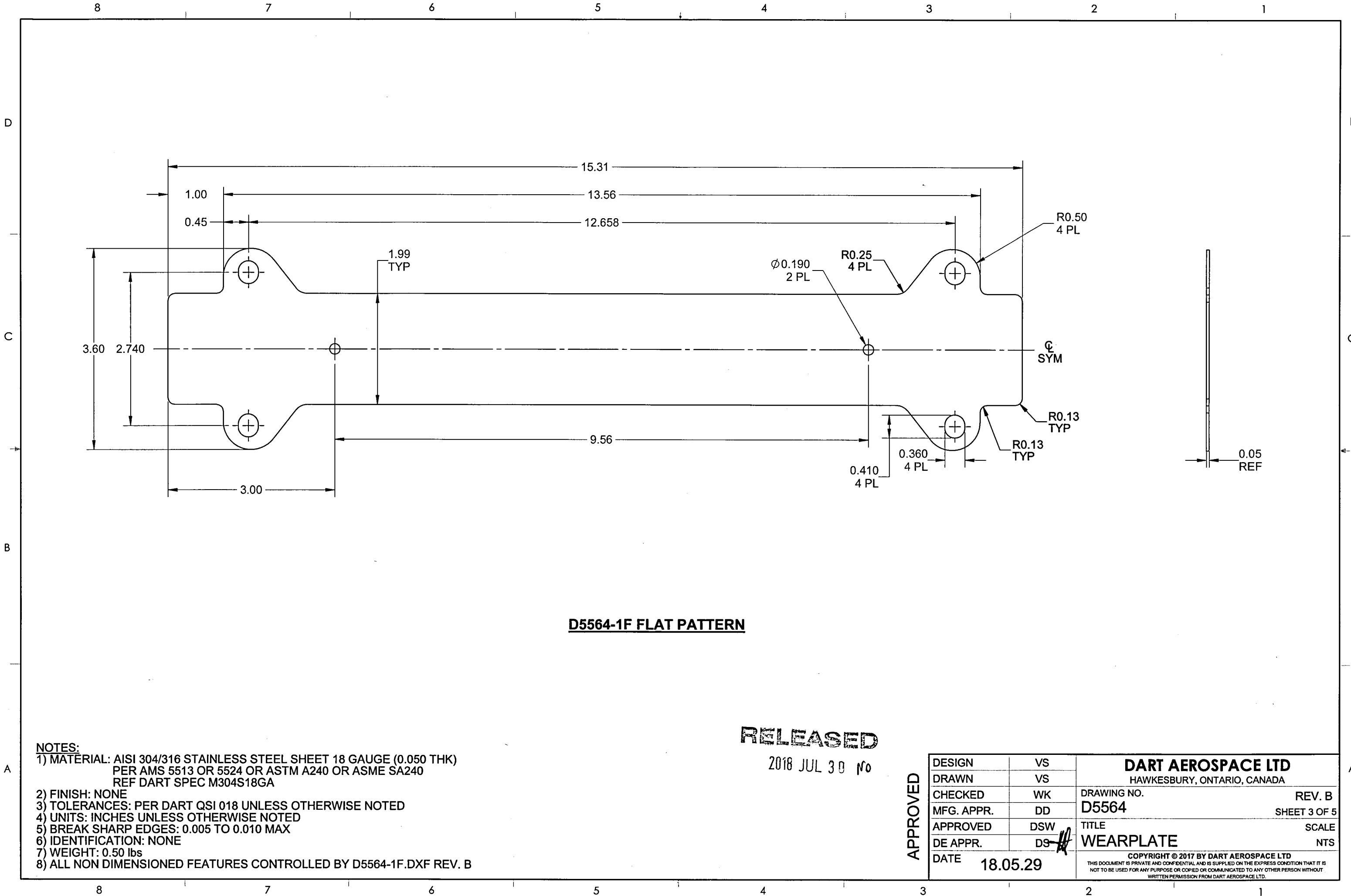
2018 JUL 30 No

NOTES:

- 1) MATERIAL: MAKE FROM D5564-1F
- 2) FINISH: NONE
- 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
- 4) UNITS: INCHES UNLESS OTHERWISE NOTED
- 5) BREAK SHARP EDGES: 0.005 TO 0.010 MAX
- 6) IDENTIFICATION: NONE
- 7) WEIGHT: 0.50 lbs

APPROVED

DESIGN	VS	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
DRAWN	VS		
CHECKED	WK	DRAWING NO.	REV. B
MFG. APPR.	DD	D5564	SHEET 2 OF 5
APPROVED	DSW	TITLE	SCALE
DE APPR.	DS	WEARPLATE	NTS
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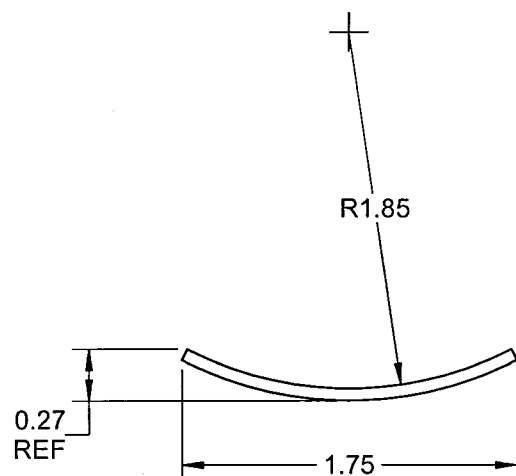
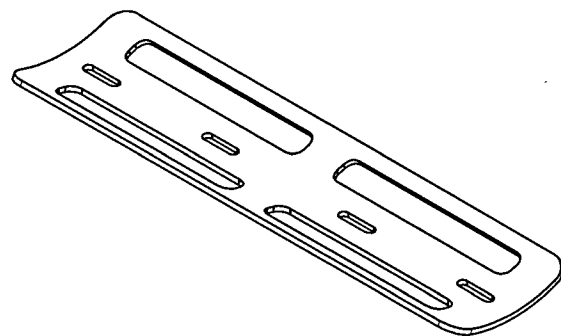
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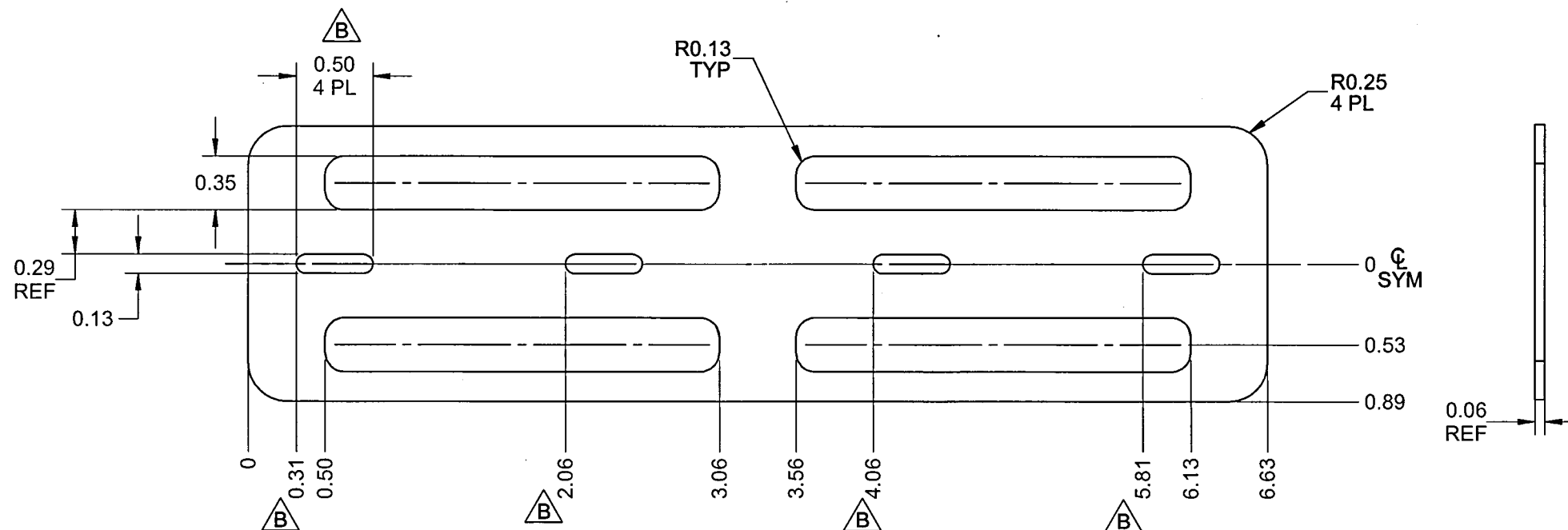
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D5564-3 MIDDLE SPACER
(MAKE FROM D5564-3F)



D5564-3F FLAT PATTERN

NOTES:

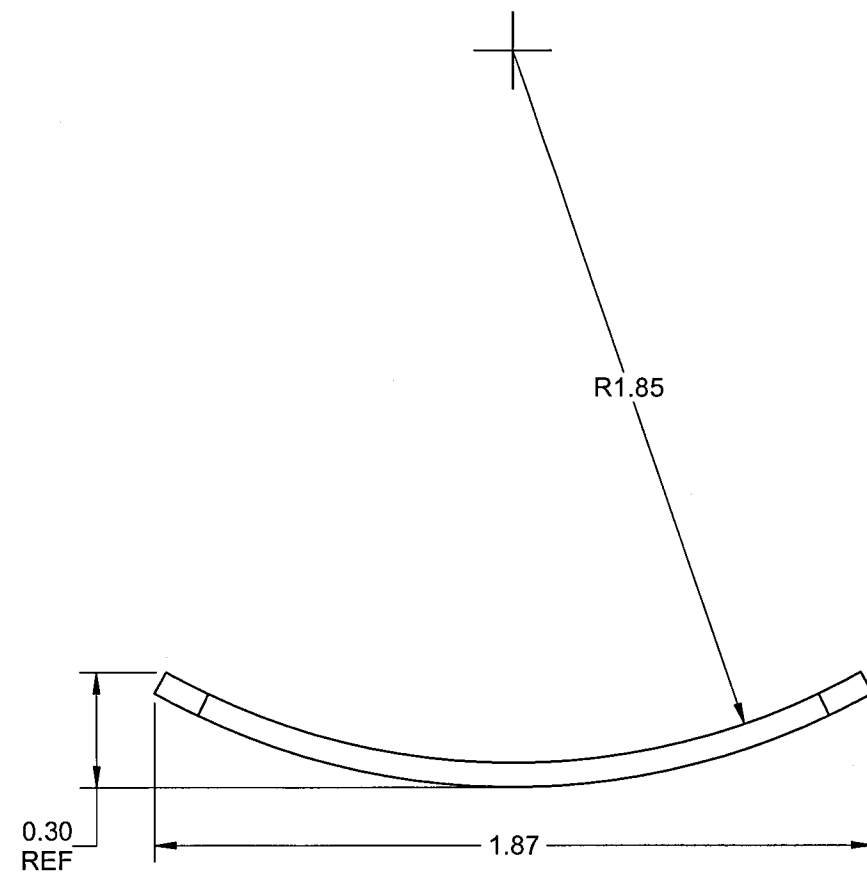
- 1) MATERIAL: AISI 304/316 STAINLESS STEEL SHEET 16 GAUGE (0.063 THK)
PER AMS 5513 OR 5524 OR ASTM A240 OR ASME SA240
REF DART SPEC M304S16GA
- 2) FINISH: NONE
- 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
- 4) UNITS: INCHES UNLESS OTHERWISE NOTED
- 5) BREAK SHARP EDGES: 0.005 TO 0.010 MAX
- 6) IDENTIFICATION: NONE
- 7) WEIGHT: 0.14 lbs
- 8) ALL NON DIMENSIONED FEATURES CONTROLLED BY D5564-3F.DXF REV. B

RELEASED

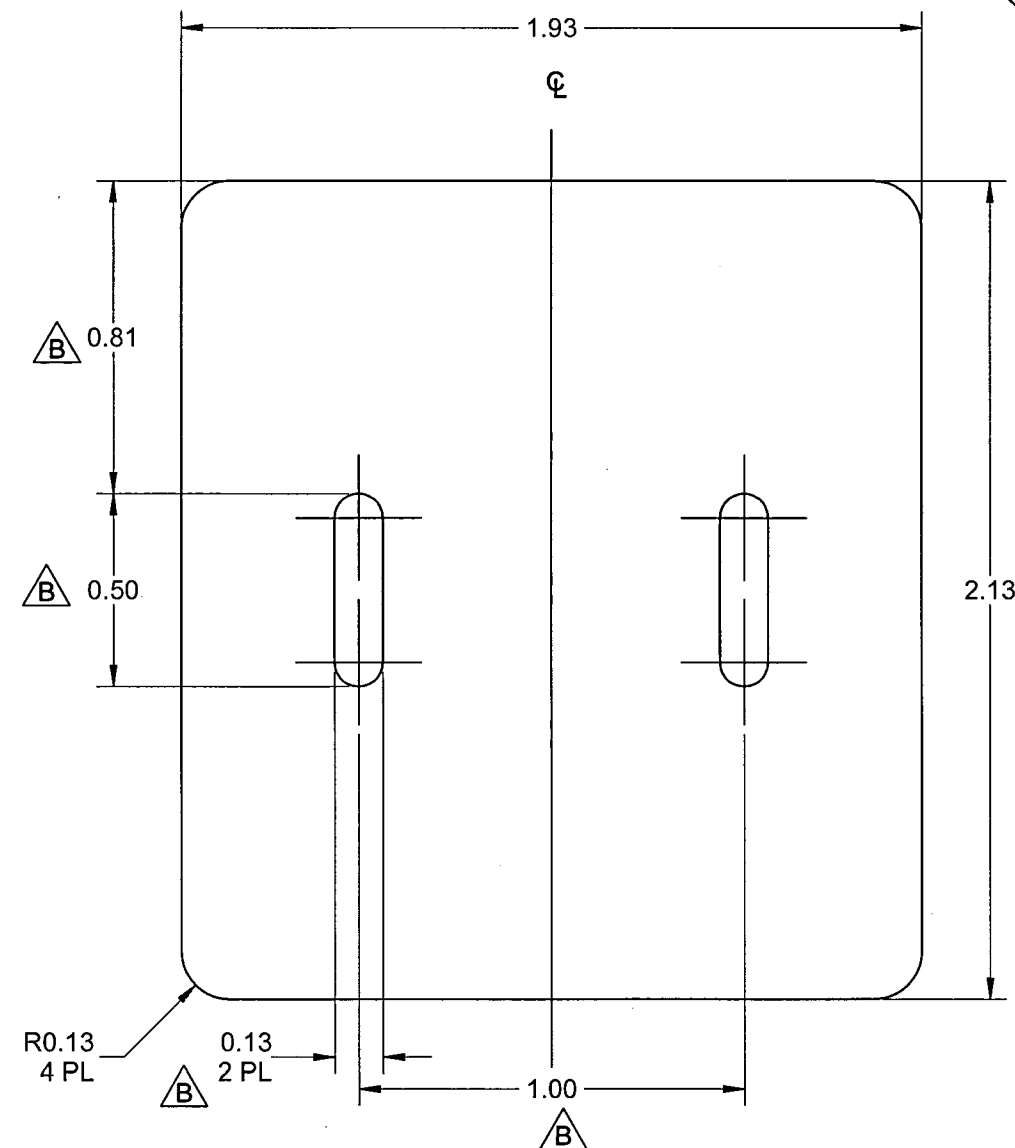
2018 JUL 30 NO

APPROVED

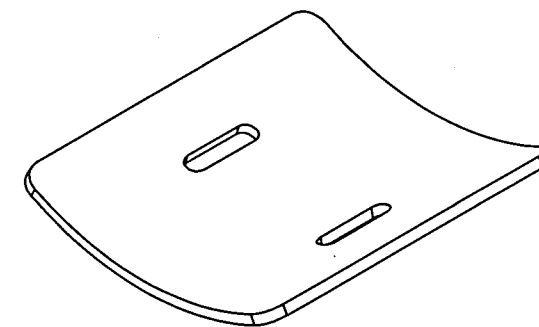
DESIGN	VS	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
DRAWN	VS		
CHECKED	WK	DRAWING NO.	REV. B
MFG. APPR.	DD	D5564	SHEET 4 OF 5
APPROVED	DSW	TITLE	SCALE
DE APPR.	DS	WEARPLATE	NTS
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D5564-5 SPACER
(MAKE FROM D5564-5F)



D5564-5F FLAT PATTERN



RELEASED

2018 JUL 30 *no*

NOTES:

- 1) MATERIAL: AISI 304/316 STAINLESS STEEL SHEET 16 GAUGE (0.063 THK)
PER AMS 5513 OR 5524 OR ASTM A240 OR ASME SA240
REF DART SPEC M304S16GA
- 2) FINISH: NONE
- 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
- 4) UNITS: INCHES UNLESS OTHERWISE NOTED
- 5) BREAK SHARP EDGES: 0.005 TO 0.010 MAX
- 6) IDENTIFICATION: NONE
- 7) WEIGHT: 0.07 lbs
- 8) ALL NON DIMENSIONED FEATURES CONTROLLED BY D5564-5F.DXF REV. B

APPROVED

DESIGN	VS	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
DRAWN	VS		
CHECKED	WK	DRAWING NO.	REV. B
MFG. APPR.	DD	D5564	SHEET 5 OF 5
APPROVED	DSW	TITLE	SCALE
DE APPR.	DS	WEARPLATE	NTS
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